

WoodCoat Italia

A two component polyurethane finish for Wood at the interiors.

PRODUCT FEATURES

PRODUCTS COVERED

WOODCOAT ITALIA INTERIOR SEALER CLEAR
WOODCOAT ITALIA INTERIOR FILLER WHITE
WOODCOAT ITALIA INTERIOR HIGH GLOSS CLEAR
WOODCOAT ITALIA INTERIOR HIGH GLOSS WHITE
WOODCOAT ITALIA INTERIOR MATT CLEAR
WOODCOAT ITALIA INTERIOR MATT WHITE

DRYING TIME



TOUCH DRY 5-10 MINS
TRACK FREE 60 MINS (SC, HGC, HGW, MC, MW)
TACK FREE 30 MINS (FW)
HARD DRY 8 HRS

FINISH

✓ GLOSSY / MATT

COVERAGE

75-80 sq.ft/coat/ltr @ 30-35 microns/coat
*Coverage varies depends on the method of application and absorption of the substrate and condition

HOW TO APPLY

SURFACE PREPARATION AND APPLICATION PROCESS

- The raw wooden surface to be coated should be clean, dry, free from moisture, dampness and other contamination
- Sand the surface using Sandpaper #80, followed by grit sizes 120, 150, 180 and Sandpaper #220. This stepwise approach leads to a very smooth surface. Always sand in the direction of the wood grain
- The stepwise process is applicable only for hardwood. Start with Sandpaper #220 for veneer ply surfaces
- Apply one coat of MRF Epoxy Isolant Sealant. DFT of the coat should be between 10 to 15 microns. Subsequent coat can be applied immediately after one hour without sanding
- Apply 2 to 3 coats of WoodCoat Italia Interior Sealer Clear / Filler White with an interval of 2 to 3 hours between the subsequent coats. Sanding should be done prior to the application of each coat
- Sandpaper #220 can be used for the first coat and Sandpaper #400 can be used for the second and third coats
- The number of coats of sealer clear / filler white required varies from 2 to 3 depending on the absorption of wood
- Apply 2 coats of WoodCoat Italia Interior High Gloss clear / High Gloss white /Matt clear/Matt white with an interval of 5 hours between each coat. Sand the first coat with Sandpaper #600

PRECAUTIONS

- The substrate to be coated should be free from excess moisture (> 10%) as it directly relates to premature paint failure
- The product should be applied at temperatures falling between 25 °C to 40 °C for optimum performance. Humidity above 75 % is also not favourable
- The base and the hardener containers should be closed immediately after partial use. The lids should be tightly held as the contents are very sensitive to moisture
- The product should be used only on WoodCoat Italia Interior Filler White / Sealer Clear. Involvement of any other sealer like NC, Melamine etc., should be strictly avoided as the overall system will not perform to its requirement
- The quality of the finish is influenced by the thinner used for dilution. Thinner for finish should only be used to prevent surface defects that arise due to solvent imbalance in the system
- Use protective equipments like gloves, mask and safety goggles while handling the product
- The product should be stored in a dry, cool and well ventilated place. Keep away from heating equipments, sparks and open flame
- For more details on safety, refer the MSDS of the product

RESTRICTION OF HAZARDOUS SUBSTANCES

Lead is not involved at any stage of the manufacturing of the product. Lead content in the film does not exceed 90 parts per million

SHELF LIFE

One year from the month of manufacturing for an unopened original container

MRF
Vapocure
Paints



PRODUCT BENEFITS

- 👍 Easy to apply
- ⚡ Fast Drying
- 🔧 Easy Sanding
- 🏆 Superior Finish
- 🔥 Heat Resistant
- 💧 Moisture Resistant
- 🛡️ Scratch Resistant
- 🚫 Stain Resistant

Where to use

Designed for use on a variety of interior wooden surfaces like Rails, Indoor Furniture, Wall Paneling, Kitchen Cabinets, etc.

TECHNICAL INFO

Mix the base thoroughly prior to mixing with the hardener. Avoid applying in direct sunlight or when the humidity is very high.

Mixing ratio	— 2:1 (HGW, SC, MW, MC, FW) 1:1 (HGC)
Pot life @ 30 °C	— 60 Min (HGW, MW, FW) 90 Min (HGC, MC, SC)
Recommended Thinner	— Thinner for Finish
Thinner Intake	— 30-35 % (HGW) 15-20 % (HGC, MW) 20-25 % (MC) 25-30 % (FW) 40-45 % (SC)
Nozzle orifice	— 0.059 Inch
Method of Application	— Conventional Spray
Air Pressure	— 35-45 psi